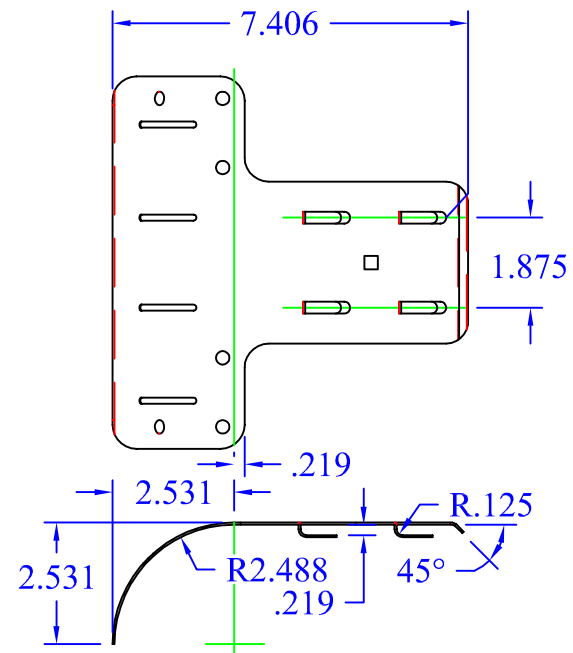


Flat Pattern View



Formed View

General Notes:

- 1) Material:
 - A) Commercial Quality mill galv steel per ASTM A653 & A924 w/ G-90 Coating Min Yield - 33 KSI
 - B) Commercial HRPO steel per ASTM A569
- 2) Dimensional Tolerances
 - A) General: $\pm 1/32$ "
 - B) Slot Location: $\pm 1/32$ "
 - C) Angular: $\pm 2^\circ$
- 3) Material Thickness (NOM): 18 GA. GALV. = .0435
Finish: Electro-Galvanized Per ASTM B633-SC1, Type 3



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PART # OR NAME			DRAWN BY	
Vertical Down			RJM	
SIZE	DATE	SCALE	SHEET	REV
A	8/30/16	3"=1'	1 OF 1	N/A