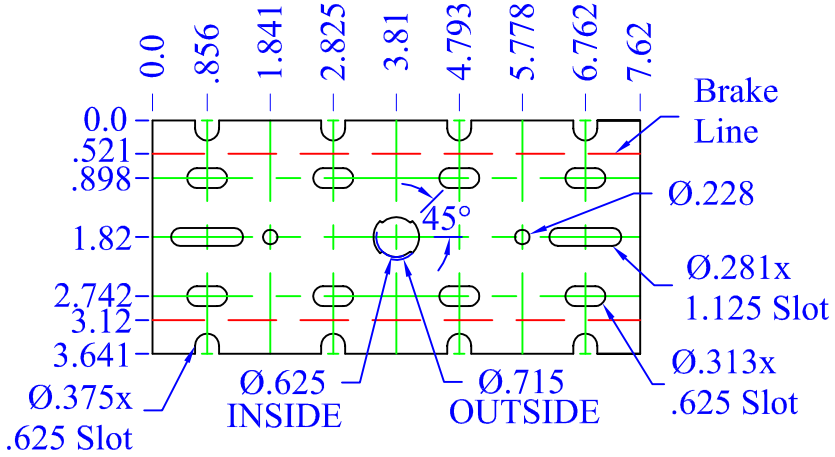
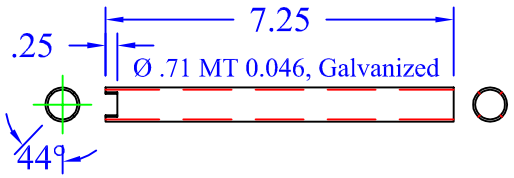
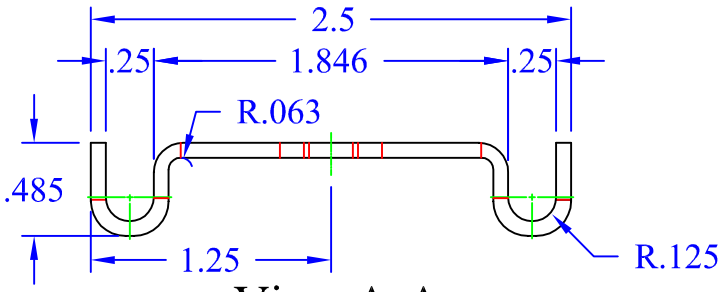


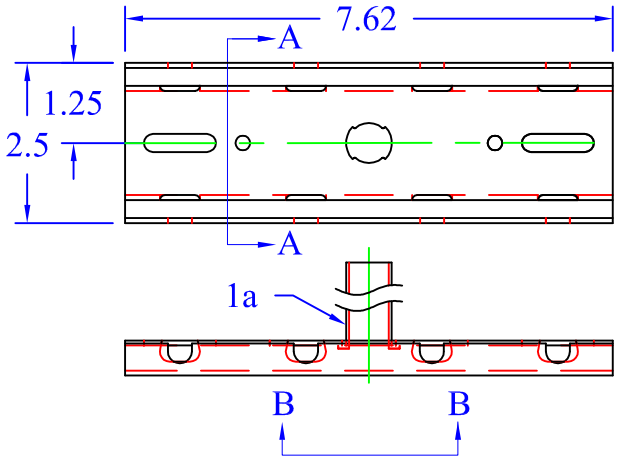
Flat Pattern Layout



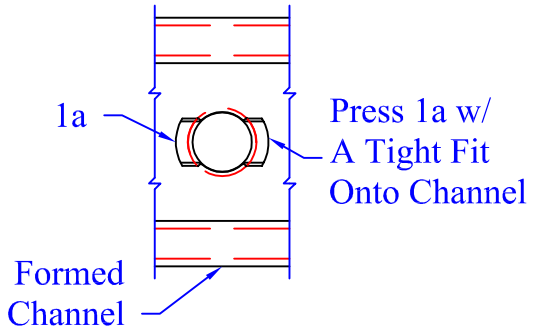
1a - PRESS PIPE



View A-A



Formed Layout View



View B-B

General Notes:

1) Material: Commercial Quality mill galvanized steel per ASTM A653 w/ G-90 coating . Min Yield = 33 KSI
2) Dimensional Tolerances:
   A) General:± .03"
   B) Angular: ± 2°
   C) Hole location: ± 1/32"
3) Material Thickness Min 14 GA = .080"
4) All Angles to be 90°U.N.O.
5) Finish: Electroplated After Fabrication

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PART # OR NAME				DRAWN BY
NS CENTER SUPT 8				RJM
SIZE	DATE	SCALE	SHEET	REV
A	6/15/16	VARIES	1 OF 1	N/A