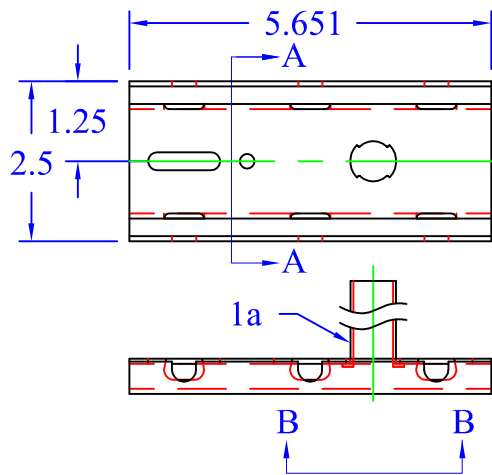
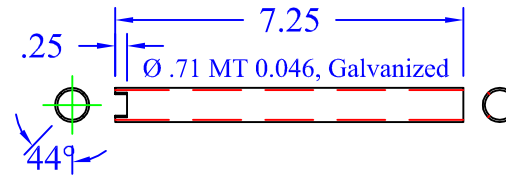


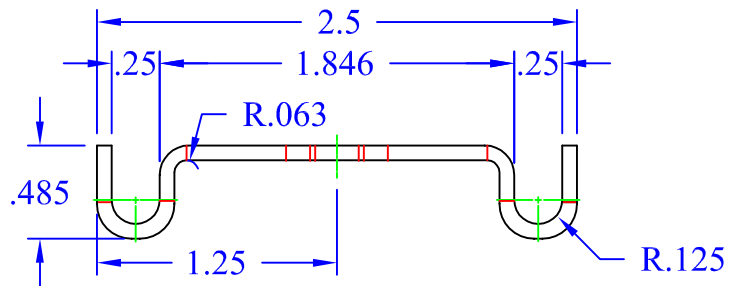
Flat Pattern Layout



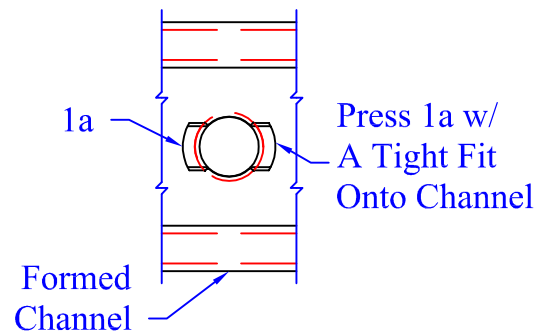
Formed Layout View



1a - PRESS PIPE



View A-A



View B-B

General Notes:

- 1) Material:
Commercial Quality mill galvanized steel per ASTM A653 w/ G-90 coating. Min Yield = 33 KSI
- 2) Dimensional Tolerances:
A) General: ± .03"
B) Angular: ± 2°
C) Hole location: ± 1/32"
- 3) Material Thickness Min 14 GA = .080"
- 4) All Angles to be 90°U.N.O.
- 5) Finish: Electroplated After Fabrication



This drawing in design and detail is the property of WBT, LLC. and must not be used except in connection with our work. All rights of design or invention are reserved.

PART # OR NAME

NS CENTER SUPT 6

DRAWN BY

RJM

SIZE

A

DATE

6/15/16

SCALE

VARIES

SHEET

1 OF 1

REV

N/A