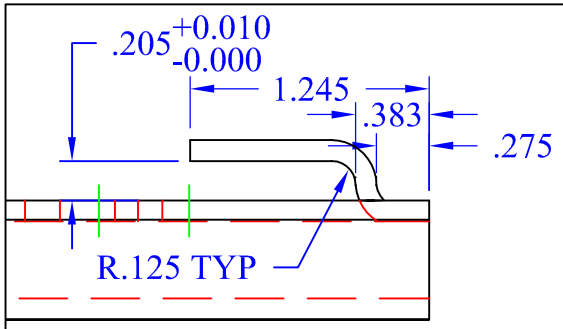
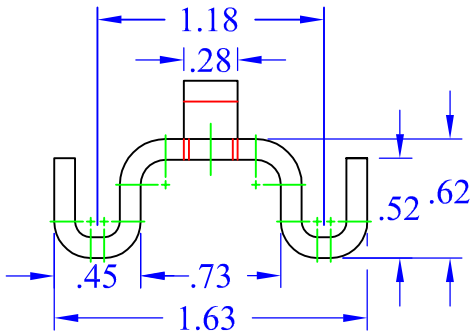
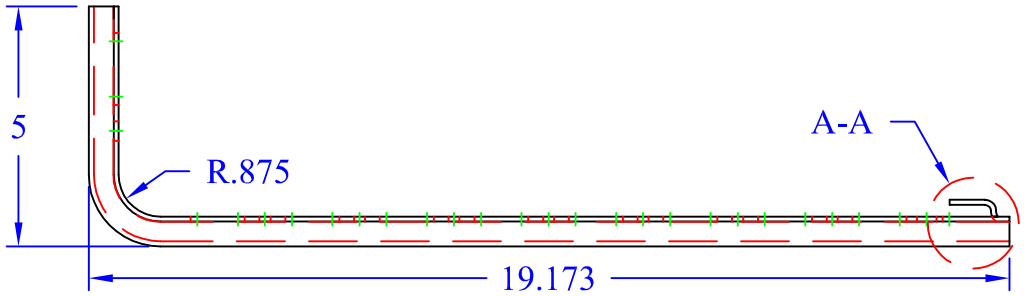


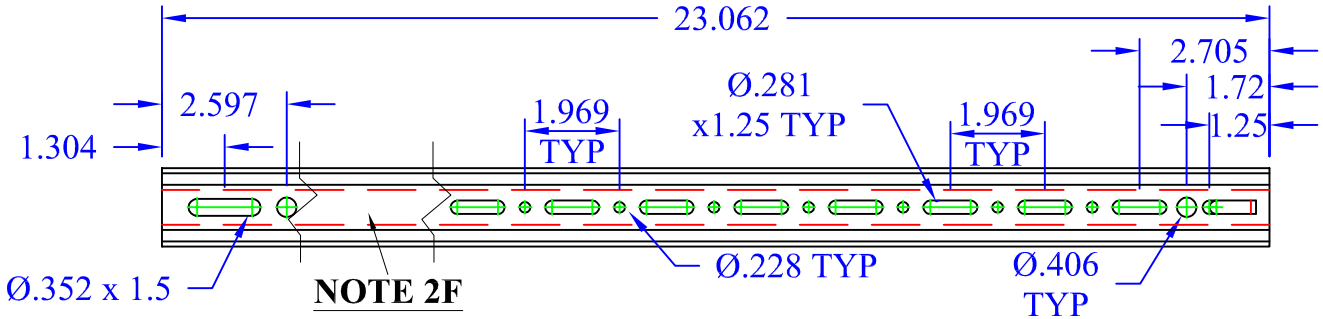
VIEW A-A
1:1 SCALE

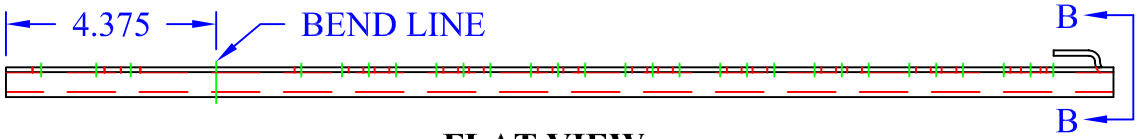


VIEW B-B
1:1 SCALE



BENT VIEW





FLAT VIEW

General Notes:

1) Material:
   A) Material to be commercial quality mill galvanized steel per ASTM A653 w/ G-90 coating . Min Yield = 33 KSI
   B) Material to be commercial hot pickled & oiled steel per ASTM A569
2) Dimensional Tolerances:
   A) General: .XX = ± .03" .XXX = .01"
   B) Hole location: ± .03"
   C) Hole diameter: ± .03"
   D) Angular: ± 2°
   E) Material thickness: ± .01"
   F) Dimension for width in this area may vary between 1.625" and 1.657"
3) Material Thickness Min 12 GA = .1084"
4) All Angles to be 90° U.N.O.
5) Finish:
   A) PreGalvanized G90 per ASTM A641
   B) Powder Coat per ASTM D3451
   C) Electroplated Zinc per ASTM B633

WBT LLC

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PART # OR NAME				DRAWN BY
L BRKT 18				RJM
SIZE	DATE	SCALE	SHEET	REV
A	6/8/15	3"=1'	1 OF 1	N/A