


VIEW A-A
6"=1'

VIEW B-B
6"=1'

General Notes:

- 1) Material
 - A) Material to be commercial quality mill galvanized steel per ASTM A653 w/ G-90 coating. Min Yield = 33 KSI
 - B) Material to be commercial hot pickled & oiled steel per ASTM A569
- 2) Dimensional Tolerances:
 - A) General: .XX = ± .03". .XXX = .01"
 - B) Hole location: ± .03"
 - C) Hole dimension: ± .03"
 - D) Angular: ± 2°
 - E) Material thickness: ± .01"
- 3) Material Thickness Min 12 GA = .1084"
- 4) All Angles to be 90° U.N.O.
- 5) Finish:
 - A) PreGalvanized G90 per ASTM A641
 - B) Powder Coat per ASTM D3451
 - C) Electroplated Zinc per ASTM B633

				
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PART # OR NAME CENTER SUPT 20			DRAWN BY RJM	
SIZE A	DATE 6/8/15	SCALE 3"=1'	SHEET 1 OF 1	REV N/A